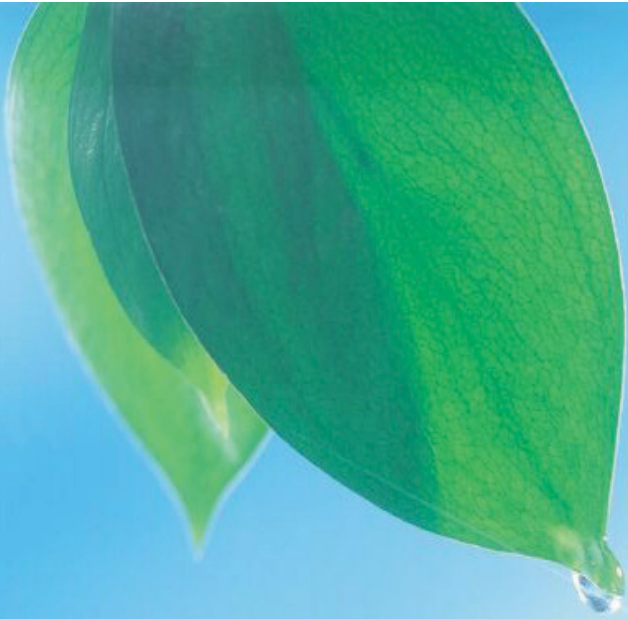


RECYCLING



OUR ENVIRONMENT

Tungsten, or in its original form Wolfram ore, is a valuable and limited resource. Estimates of the existing reserves of tungsten suggest that at present consumption rates, resources will be depleted within 40 - 100 years.

For the last few years, demand has been higher than production and a general trend towards higher consumption can clearly be seen.

ENVIRONMENTAL GAINS

Recycling of used material reduces environmental impact as compared to the mining of virgin material. By recycling, we can prolong the time before the resources are at an end, as well as reduce energy consumption by approximately 35%. At the same time, the CO₂ emissions are reduced by approximately 40%.

The Seco Used Carbide Recycling Program is designed to demonstrate our personal commitment to our customers to deliver winning solutions that encourage a cleaner environment and a safer workplace, support sustainable processes, and generate a return for the customer.

IT'S ALSO VERY EASY TO USE.

Seco will recycle any carbide such as bars and anvils, but no steel, ceramic or cermet. We accept any amount of carbide from any manufacturer. The price depends on the market, and the total payment is based on used carbide price at the time of receipt by Seco.

Upon request, we will email a Return Material (RM) form. Just call DHL and tell them it's a Seco carbide return. Attach the form to the shipment and DHL will take it to us.

SECO PAYS FOR TRANSPORTATION.

Upon return, the used carbide will be sorted and weighed, and you will be paid by check.

Seco will also supply you with containers for collecting and shipping used carbide – free!

For details, contact your Seco sales team member or Customer Service representative, or email us at recycling.us@secotools.com.



RECYCLING CEMENTED CARBIDE

WHAT CAN BE RECYCLED?

USED CEMENTED CARBIDE PRODUCTS

The following carbide products are suitable for recycling: Inserts, Solid drills, Solid end mills, PCD / PCBN (Tipped inserts only) and wear parts.



Inserts



Solid drills



Solid end mills

WHAT CANNOT BE RECYCLED?

WE CANNOT ACCEPT

The following products are not suitable for recycling: Solid PCD, Solid PCBN, Cermets and Ceramics.



Solid PCD



Solid PCBN

Cermets & Ceramics

Both these materials would involve reprocessing input that would exceed the norms for environmental impact and cost effective recycling.

CARBIDE RECYCLING CONTAINERS

SMALL SIZE

Volume: 1 pint, holds about 11 lbs



MEDIUM SIZE

Volume: 1 gallon, holds about 50 lbs



LARGE SIZE

Volume: 30 gallon, holds about 2,000 lbs



TERMS & CONDITIONS

Recyclable carbide must be free from contaminants, including ceramics, cermets and steel. Seco reserves the right to reject any or all materials that are non-conforming. Seco will accept recyclable carbide from any manufacturer as long as it adheres to the above conditions.

Note: The powder resulting from the process of recycling, and provided to Seco by certified recycling companies has the same qualities as virgin powder.

The containers are available from your local Seco office. Contact the Seco office to set-up your recycling program.



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